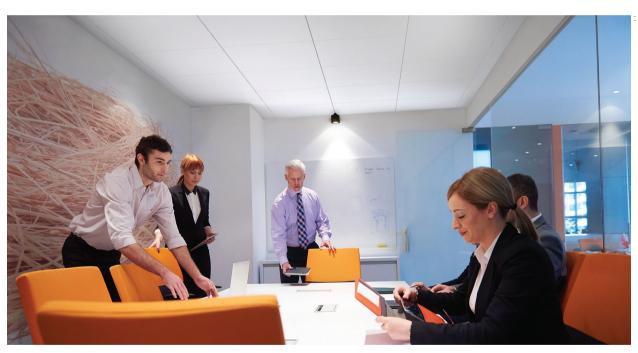


# Ecophon Focus<sup>TM</sup> B

For applications where the minimum possible overall depth of system is required. The tiles are bonded edge-to-edge directly to the soffit surface, creating a ceiling with a smooth appearance. The bevelled edges create a narrow groove between each tile. The tiles are not demountable.

The tiles are manufactured from high density glass wool. The visible surface has an Akutex<sup>TM</sup> FT coating and the back of the tile is covered with glass tissue. The edges are painted. The weight is approximately 2,5 kg/m<sup>2</sup>.

Ecophon recommend Connect Absorber Glue for a quick and easy installation.



#### SYSTEM RANGE



Size, mm	
	600x600
Direct	•
Thickness (THK)	20
Inst. Diagr.	M03







Focus B tile

Section of Focus B system

Focus B system

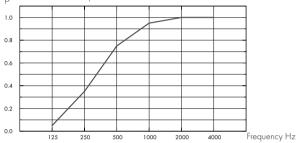


#### Acoustic

#### **Sound Absorption:**

Test results according to EN ISO 354. Classification according to EN ISO 11654, and the single value ratings for Noice Reduction Coefficient, NRC and Sound Absorption Average, SAA according to ASTM C 423.





- Focus B 20 mm, 20 mm o.d.s.

o.d.s = overall depth of system

THK	o.d.s.	$lpha_{ m p}$ , Practical sound absorption coefficient				$\alpha_{\scriptscriptstyle{W}}$	Sound absorption		
mm	mm	125 Hz	250 Hz	500 Hz	1000 Hz	2000 Hz	4000 Hz		class
20	20	0.05	0.35	0.75	0.95	1.00	1.00	0.65	С

THK mm	o.d.s. mm	NRC	SAA
20	20	0.80	0.78



#### **Indoor Air Quality**

Certificate / Label	
Finnish M1	•
French VOC, A+	•
California Emission Regulation, CDPH	•







## **Environmental Footprint**

Focus B, Kg CO<sub>2</sub> equiv/m<sup>2</sup>: 4,59

From EPD in conformity with ISO 14025 / EN 15804



# **Environmental influence**

Fully recyclable.



#### Fire safety

Country	Standard	Class
Europe	EN 13501-1	A2-s1,d0

The glass wool core of the tiles is tested and classified as non-combustible according to EN ISO 1182.



#### **Humidity Resistance**

Class A, relative humidity 70% and 25°C, according to EN 13964:2014



#### Visual appearance

White Frost, nearest NCS colour sample S 0500-N, 85% light reflectance. Gloss < 1.



#### Cleanability

Daily dusting and vacuum cleaning. Weekly wet wiping.



#### Accessibility

The tiles are not demountable.



#### Installation

Installed according to installation diagrams, installation guides and drawing aid. For information regarding minimum overall depth of system see quantity specification. Rendered surfaces must have sufficient strength to be able to carry the load imposed by the tiles. If doubts, test gluing should be carried out. The surface should always be dry and clean. For best result the surface should be even.



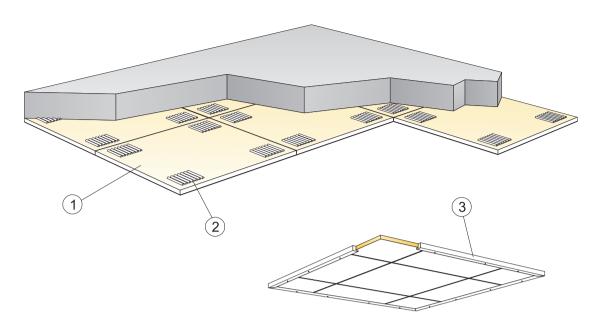
### **Mechanical properties**

Additional live load has to be fixed to the soffit.



#### CE

Ecophon ceiling systems are CE marked according to the European harmonized standard EN13964:2014. CE marked construction products are covered by a Declaration of Performance (DOP) which enables customers and users to easily compare performance of products available on the European market.

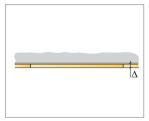


# © Ecophon Group

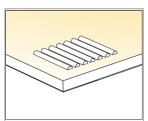
# QUANTITY SPECIFICATION (EXCL. WASTAGE)

	Size, mm
	600×600
Focus B	2,8/m²
Connect Absorber glue $[0,25\ l/m^2 \cdot 0,4\ l/m^2$ depending on installation conditions]	as required
When installing floating ceilings: Connect Wood trim, L=2500, fixed at 500 mm centres	as required
$\Delta$ Min. overall depth of system: 23 mm	-
$\delta$ Min. demounting depth: The system is not demountable	-
Visible edges should be painted	-

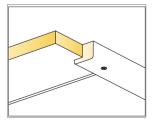
Use Connect Notched spatula to apply the glue.



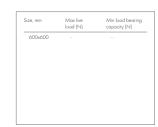
See Quantity specification



Application of glue



Wood trim for floating installation



Live load/load bearing capacity